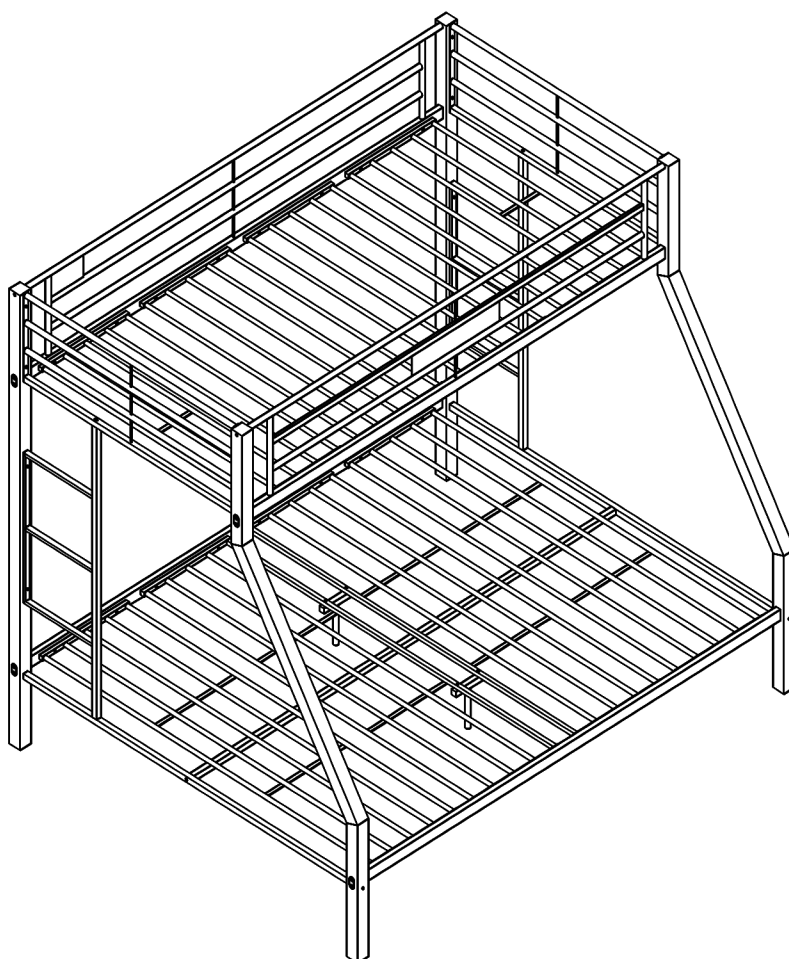


# Assembly Instructions



## ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY



DIFFICULT

## Tools Required For Assembly:

Allen Wrench

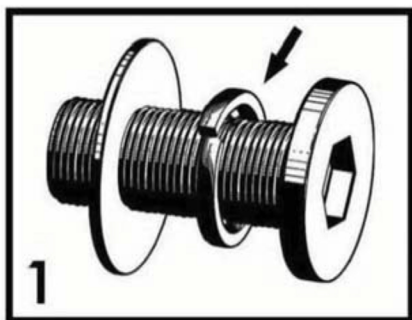


2 PERSONS RECOMMENDED

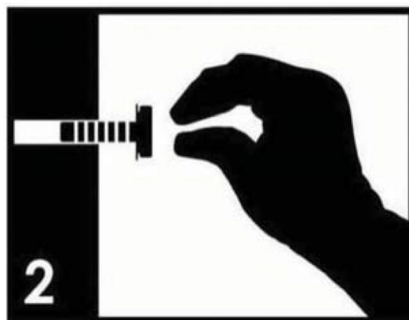
# ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

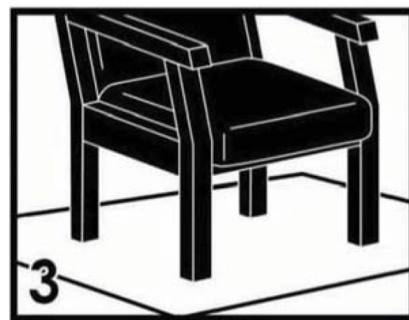
## BASIC ASSEMBLY TECHNIQUES



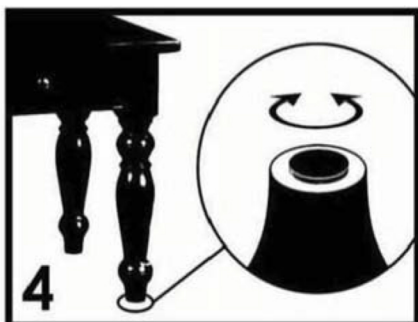
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



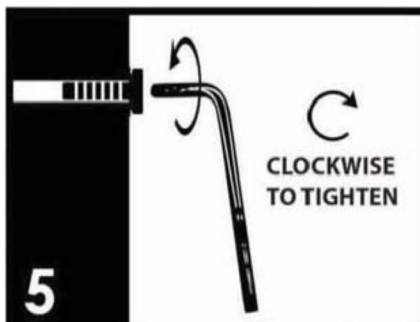
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



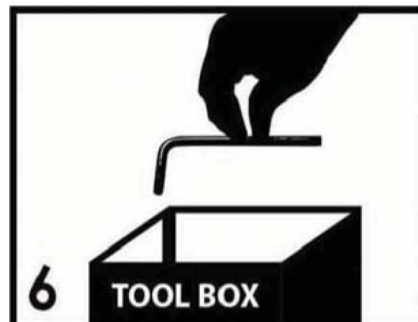
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

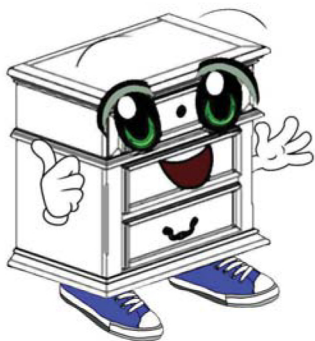


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



**FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.**

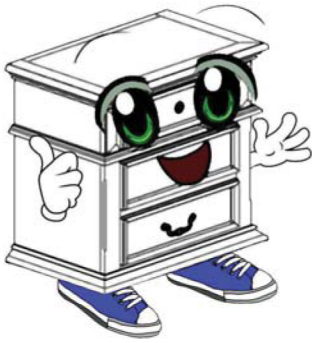


Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

## Parts List

|  |                                     |  |                                  |
|--|-------------------------------------|--|----------------------------------|
|  | #1 x 2pcs<br>HB Support Bar (Rear)  |  | #8 x 2pcs<br>HB Connect Bar      |
|  | #2 x 2pcs<br>HB Support Bar (Front) |  | #9 x 2pcs<br>HB Down Connect Bar |
|  | #3 x 1pc<br>Rear Guardrail          |  | #10 x 2pcs<br>Ladder             |
|  | #4 x 1pc<br>Front Guardrail         |  | #11 x 1pc<br>Slat Support Bar    |
|  | #5 x 2pcs<br>Slat                   |  | #12 x 2pcs<br>Upper End Rail     |
|  | #6 x 2pcs<br>Slat                   |  | #13 x 2pcs<br>Upper Bed Slat     |
|  | #7 x 2pcs<br>Slat                   |  | #14 x 2pcs<br>Slat Support Leg   |



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

### Hardware List



#A x 8pcs  
Bolt 1/4" X 5/8"



#B x 36pcs  
Bolt 1/4" X 1"



#C x 6pcs  
Bolt 1/4" X 1-3/16"



#D x 6pcs  
Bolt 1/4" X 1-3/8"



#E x 8pcs  
Spacer



#F x 8pcs  
Bolt 1/4" X 3"



#G x 16pcs  
Bolt 1/4" X 3"

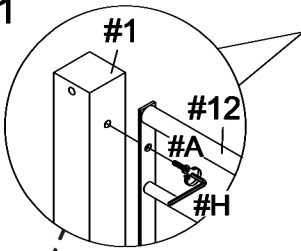


#H x 1pc  
Allen Wrench



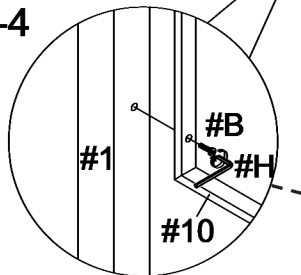
#A x 8pcs  
#B x 4pcs  
#D x 4pcs  
#F x 4pcs

1-1



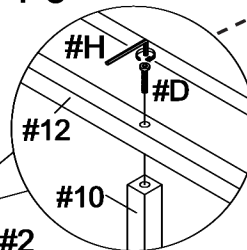
Align (#12) to (#1) and (#2), then insert 2 bolts (#A) into each side and secure using the Allen wrench.

1-4



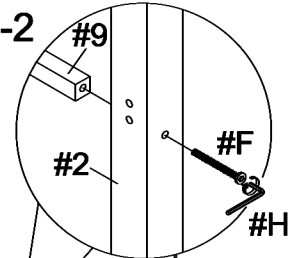
Align the sides of (#10) to (#1), insert 2 bolts (#B) and secure using the Allen wrench.

1-3



Align the top of (#10) to (#12) and the bottom to (#9), insert a bolt (#D) into each end and secure using the Allen wrench.

1-2



Align (#9) to (#1) and (#2), then insert a bolt (#F) into each end and secure using the Allen wrench.

x 2



Rear  
#3

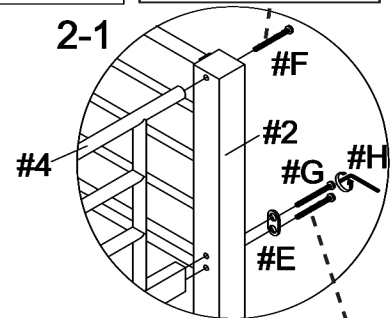
#1

Front  
#4

#E x 8pcs  
#F x 4pcs  
#G x 16pcs

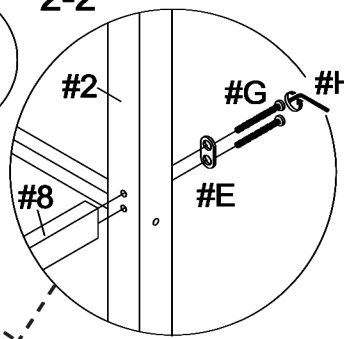
Align (#3) and (#4) to the top of (#1) and (#2). Insert a bolt (#F) to the top holes.

2-1



Insert 2 bolts (#G) with a spacer (#E) into the bottom holes. Secure using the Allen wrench.

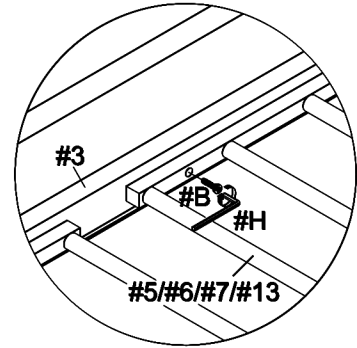
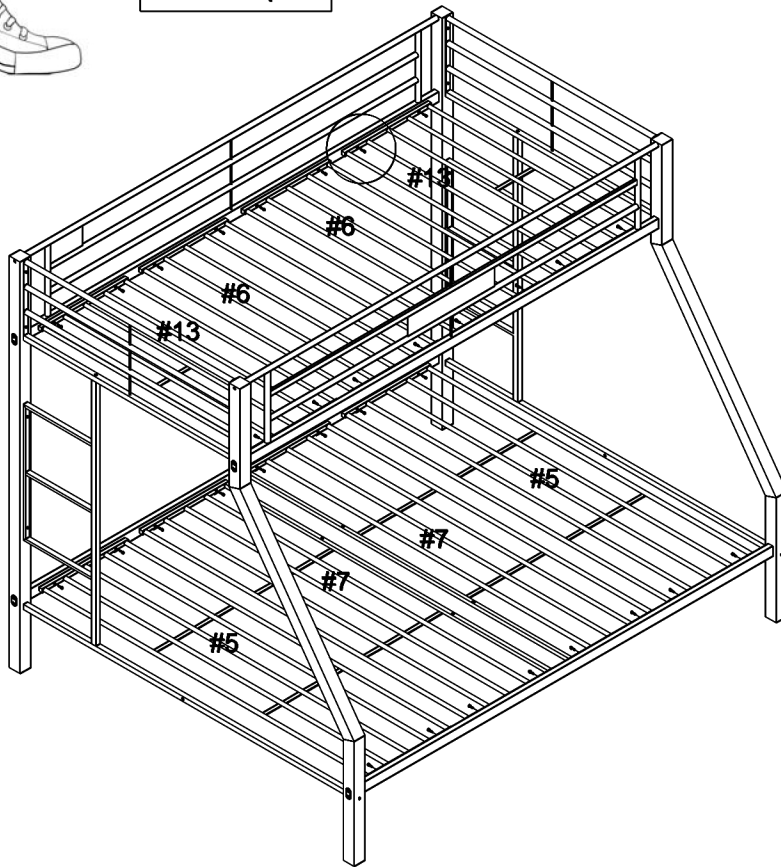
2-2



Align each end of (#8) to (#1) and (#2). Insert 2 bolts (#G) into the spacers (#E), then insert into each end and secure using the Allen wrench (#H).



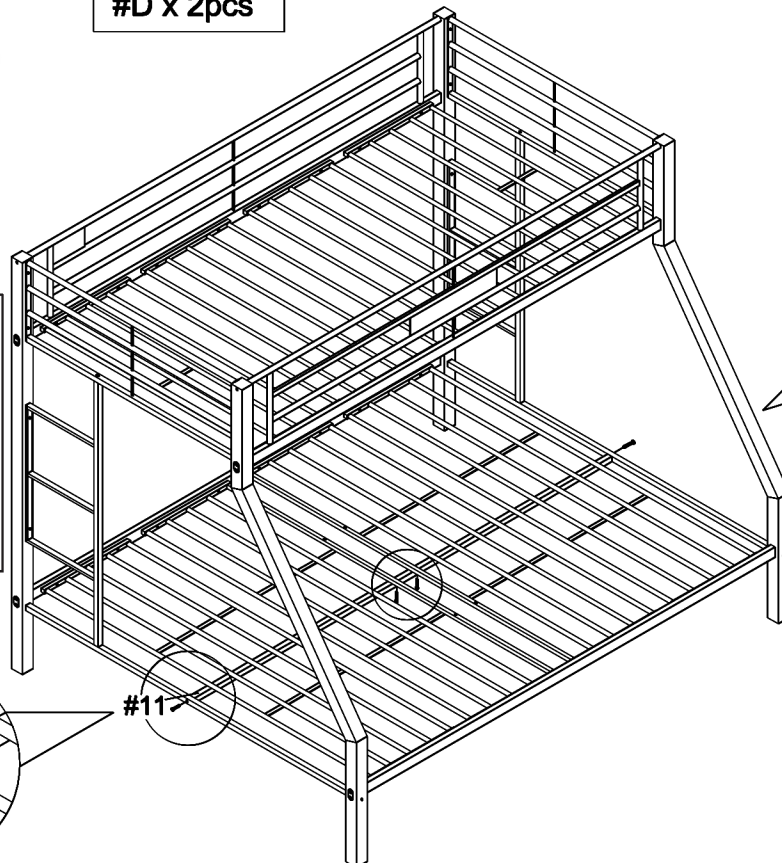
#B x 32pcs



Align the slats according to the image on the left, and insert a bolt (#B) into each pre-drilled hole. Secure using the Allen wrench (#H).

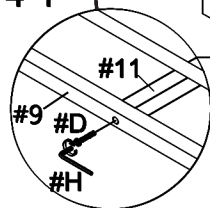


#C x 2pcs  
#D x 2pcs

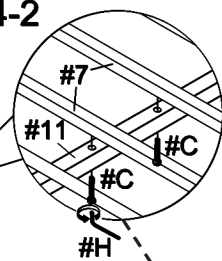


Align each end of the support bar (#11) to (#9), then insert a bolt (#D) into each end and secure using the Allen wrench (#H).

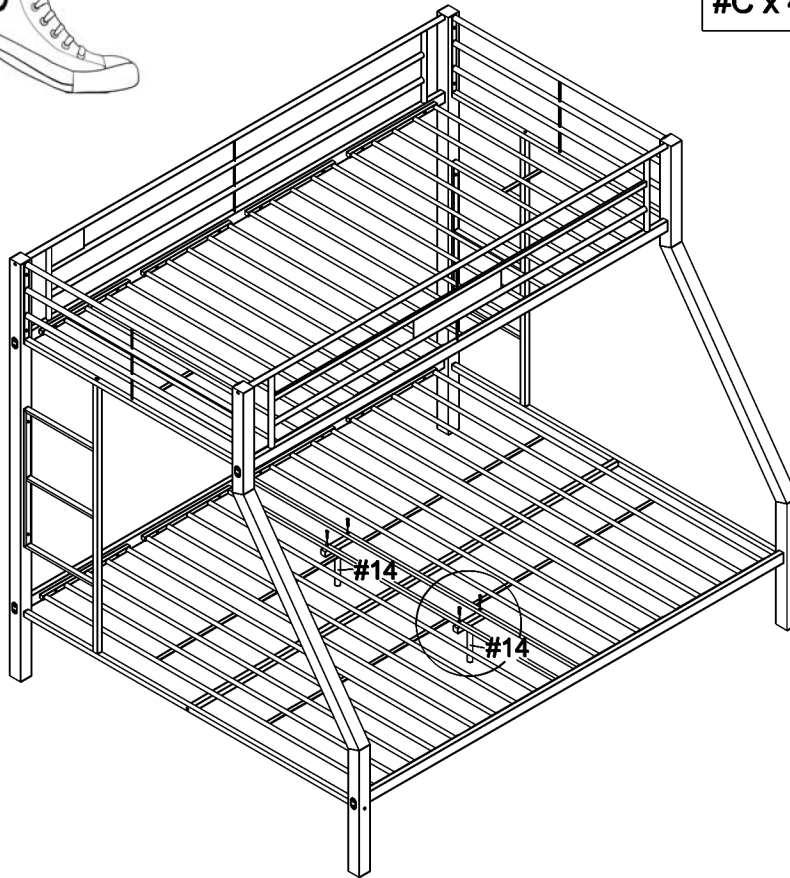
4-1



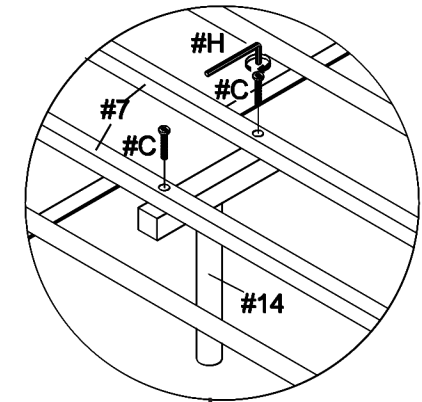
4-2



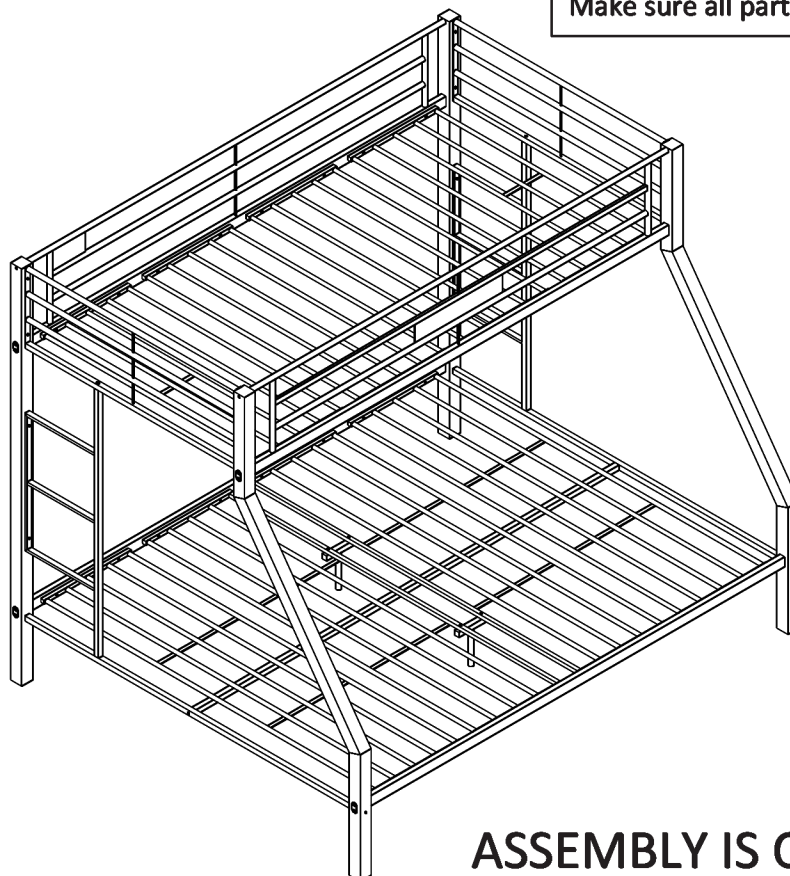
Insert 2 bolts (#C) into the center holes along the support bar (#11) and secure using the Allen wrench (#H).



#C x 4pcs



Align the slat support legs (#14) to the holes along the center of the bottom bed, then insert the bolts (#C) from the top and secure using the Allen wrench (#H).



Make sure all parts are firmly secured.

**ASSEMBLY IS COMPLETED**